

### **Amendments to the Claims**

This Listing of Claims will replace all prior versions, and listings, of claims in the application:

### **Listing of Claims:**

**Claim 1 (Currently Amended):** A method of improving a thermal stability for cobalt salicide, comprising:

- providing a substrate having a silicon layer thereon;
- forming a cobalt layer over the silicon layer;
- forming a  $\text{TiN}_x$  layer over the cobalt layer;
- performing a first thermal process to form a cobalt salicide layer over the silicon layer, the performing of the first thermal process including:
  - diffusing cobalt into the silicon layer to form the cobalt salicide layer;
  - diffusing nitrogen in the  $\text{TiN}_x$  layer into the cobalt salicide layer; and
  - minimizing a diffusion of the Ti from the  $\text{TiN}_x$  layer into the silicon layer; and
- removing a non-reactive cobalt layer,

wherein the  $\text{TiN}_x$  layer is formed by a sputtering process, and a ratio of  $\text{N}_2$  to Ar in a gas used in the sputtering process is approximately 3:1  
~~includes x atoms of nitrogen for each atom of titanium in a  $\text{TiN}_x$  molecule,~~  
~~and a value of x is greater than 0.9.~~

**Claim 2 (Original):** The method of claim 1, further comprising:

- performing a second thermal process,

wherein the second thermal process is performed after the removing of the non-reactive cobalt layer.

**Claims 3-5 (Canceled).**

**Claim 6 (Original):** The method of claim 1, wherein the  $\text{TiN}_x$  layer is formed to a thickness in a range of approximately 25 angstroms to approximately 100 angstroms.

**Claim 7 (Currently Amended):** A method of forming cobalt salicide, comprising:

providing a layer of silicon; forming a layer of cobalt over the layer of silicon;

forming a layer of  $\text{TiN}_x$  over the layer of cobalt, wherein ~~a value of  $x$  is greater than 0.9~~ the  $\text{TiN}_x$  layer is formed by a sputtering process, a ratio of  $\text{N}_2$  to Ar in a gas used in the sputtering process is approximately 3:1; and

performing a first thermal process to form a cobalt salicide layer over the silicon layer, the performing of the first thermal process including:

diffusing cobalt into the silicon layer to form the cobalt salicide layer ~~and~~;

diffusing nitrogen in the  $\text{TiN}_x$  layer into the cobalt salicide layer; and

minimizing a diffusion of the Ti from the  $\text{TiN}_x$  layer into the silicon layer.

**Claim 8 (Original):** The method of claim 7, further comprising:

removing a layer of non-reactive cobalt; and

performing a second thermal process, the second thermal process being performed to decrease a resistance of cobalt salicide formed in the performing of the first thermal process.

**Claims 9-11 (Canceled).**

**Claim 12 (Original):** The method of claim 1, wherein the  $\text{TiN}_x$  layer is formed to a thickness in a range of approximately 25 angstroms to approximately 100 angstroms.

**Claim 13 (Currently Amended):** A method for forming cobalt salicide having improved thermal stability, comprising:

- providing a silicon layer, the silicon layer being one of a substrate formed of silicon and a layer of silicon formed over a substrate;

- forming a cobalt layer over the silicon layer;

- forming a  $\text{TiN}_x$  layer over the cobalt layer, wherein ~~a value of x is greater than 0.9~~ the  $\text{TiN}_x$  layer is formed by a sputtering process, a ratio of  $\text{N}_2$  to Ar in a gas used in the sputtering process is approximately 3:1;

- performing a first thermal process to form a cobalt salicide layer over the silicon layer, the performing of the first thermal process including:

- diffusing cobalt into the silicon layer to form the cobalt salicide layer;

- diffusing nitrogen in the  $\text{TiN}_x$  layer into the cobalt salicide layer; and
  - minimizing a diffusion of the Ti from the  $\text{TiN}_x$  layer into the silicon layer;

- removing any unreacted cobalt; and

- performing a second thermal process to reduce a resistance of cobalt salicide formed in the performing of the first thermal process.

**Claims 14-16 (Canceled).**

**Claim 17 (Original):** The method of claim 13, wherein the  $\text{TiN}_x$  layer is formed over the cobalt layer to a thickness in a range of approximately 25 angstroms to approximately 100 angstroms.